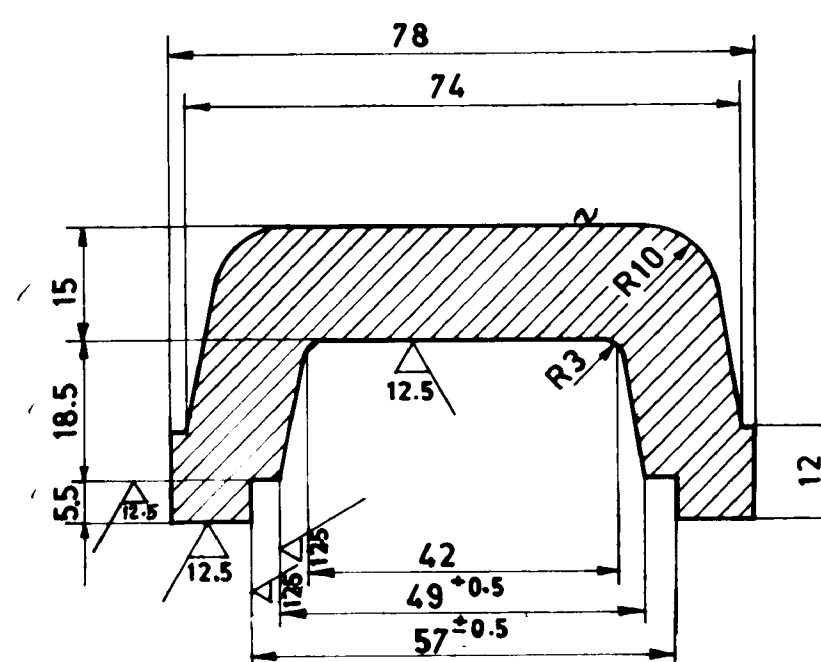


DRAIVING NO.

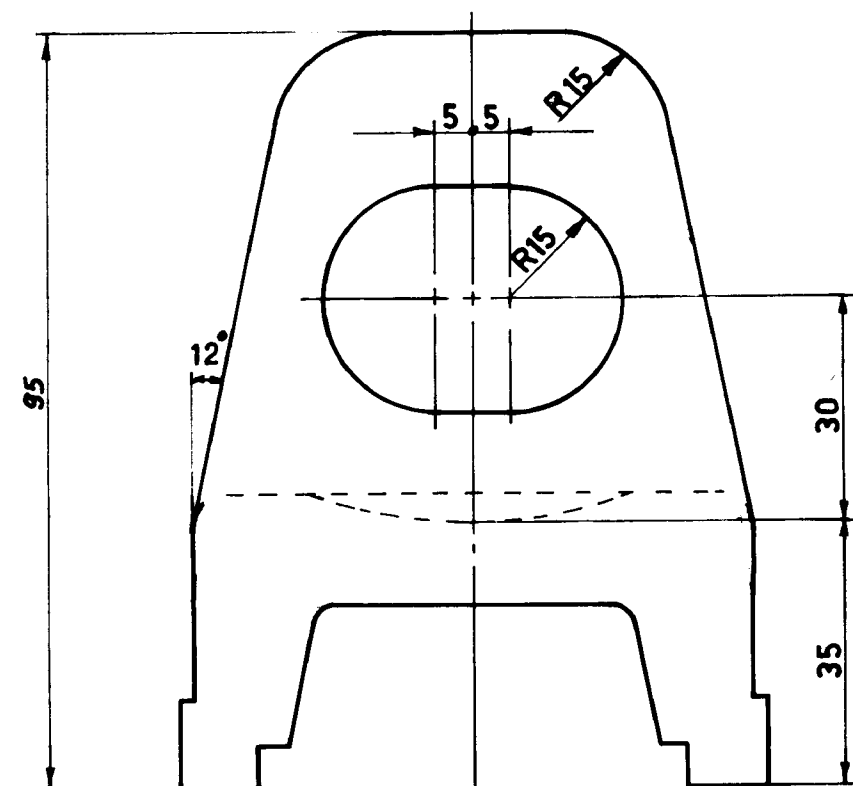
**EMBOSS ON THE CASTING**  
**22 H TO A HEIGHT OF 4MM**

**NOTES:-**

01. MATERIAL FOR CASTING  
ASTM - A 47 GRADE 32510.  
OR  
ASTM - A 536 GRADE 65-45-12 .
02. OUT SIDE SURFACE OF CASTING TO BE  
SMOOTH .
03. DIMENSIONS SHOWN ARE FINISHED  
DIMENSIONS.






**SECTION-BB**



**VIEW - A**

[illegible]TYPE OF PRODUCT  
OR NAME OF  
CUSTOMER/PROJECT

**Bharat Heavy Electricals Ltd.,**  
BOILER PLANT UNIT  
TIRUCHIRAPALLI — 620 014

DRN	NAME	SIGN	DATE	NO OF VAR.
	<u>Y.K. SUNDARAM</u>		<u>30-7-87</u>	
CHD	<u>P.S. Mani</u>		<u>04/08/87</u>	
APPD	<u>S. Nakkeeran</u>		<u>4/8/87</u>	

REV 01	DATE	ALTERED
		CHECKED
ZONE		

DEPT	CC	GRADE OR
CODE	128	UNTOL DIM
		E / M / F

SCALE

WEIGHT (kg)	5.65
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REF TO ASSY / ~~OLD~~ DRG  
2-47-223-00568

ITEM NO. <b>01</b>
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1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
TITLE		COUPLING HOUSING 22H																																																																																																	

CARD CODE	11 01
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DRAWING NO.  
**2-47-223-00566**

REV.
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